FIG. 1

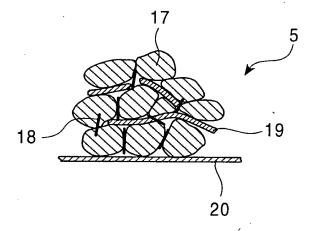


FIG. 2

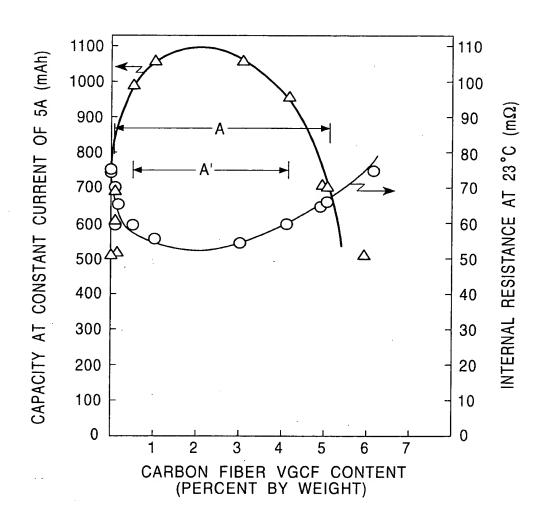


FIG. 3

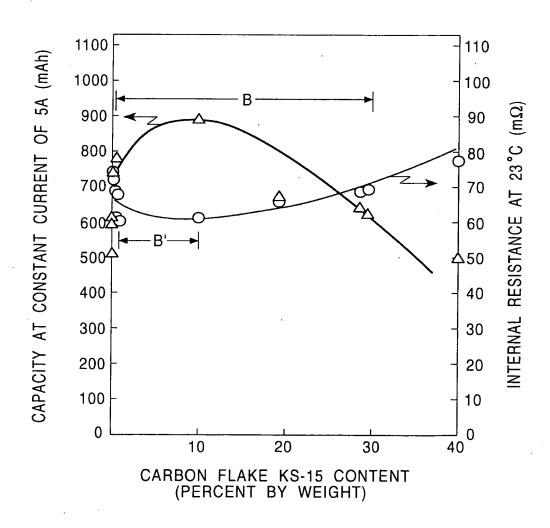
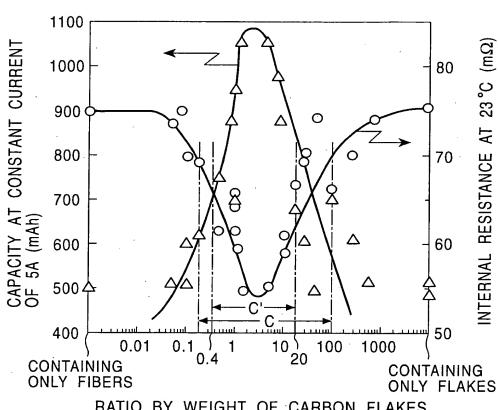


FIG. 4



RATIO BY WEIGHT OF CARBON FLAKES KS-15 TO CARBON FIBERS VGCF

FIG. 5

